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Tips for getting the most life out of your brush belting.

1. Run the belt speed as slow as possible. *(The most wear occurs when the circuit board is stopped and the bristles are sliding underneath.)*
2. If you have thin boards or heavy boards that may try to slide under the brush end stop, try this:
 - a. Mark a line on the end stop plastic bar where the aluminum holds the plastic to the bar.
 - b. Remove the screws holding the plastic bar.
 - c. Move the plastic bar "down" until the line you marked is about 1/8" (3mm) away.
(Lowers plastic to belt)
 - d. Install the screws at the new location keeping the plastic central to the width of the end stop.

This modification to the end stop will cause the bar to "ride" on the bristles slightly.

3. Don't let the boards run stopped on the belt for excessive time. The ideal situation is to have just one board stopped between operators (queuing process) to balance the flow.
4. Don't carry items directly out of a wave solder machines where high temperatures can "melt" the belting.



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